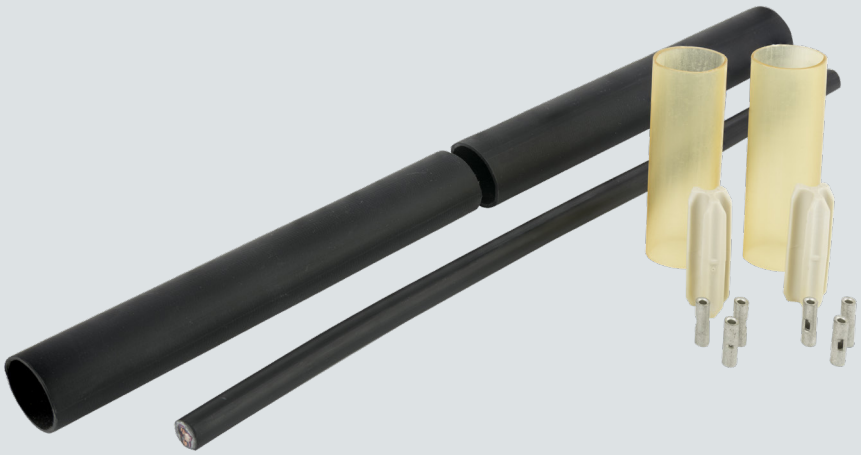
EN

Installation guide

DEVIcrimp™ Repair kit
DEVIasphalt

DEVI by Danfoss

Make it easy,
make it DEVI



1 Repair kit set

Crimp/repair kit:

- 2 pcs. Shrinktube, 160 mm
- 2 pcs. Shrinktube, 70 mm
- 2 pcs. Spacer
- 6 pcs. Doubl. Tubular rivet
- 1 pcs. DTWK 25 Coldtail, 300 mm

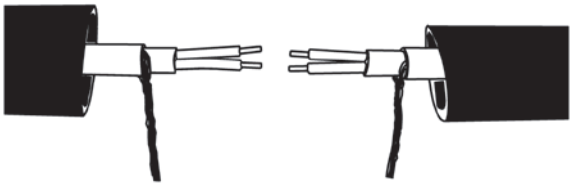
2 How to repair twin conductor heating cables

To repair heating cables, it is very essential to follow this instruction very carefully that when finished no connections are missing or wrong with the risk of the cable not working or being overheated.

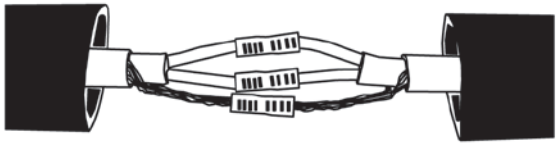
Therefore read the entire instruction to the end before you start.

2.1 Preparation of the heating cable

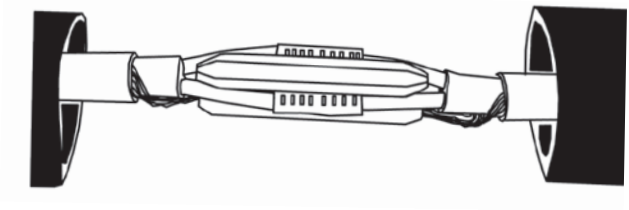
1. Make sure the contents of the repair kit is complete.
2. Cut away the damaged cable length with a wire cutter
3. To connect the heating cable, the enclosed cold tail must be used as an interconnection cable. This procedure must be repeated twice and equally at both ends of the interconnection cable. Push the small shrinktube at random site of the connection and push the big shrinktube at the opposite.



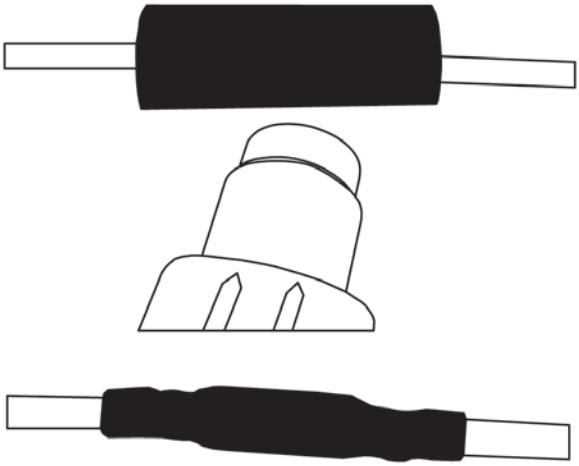
4. Connect the 2 screens and the conductors with the enclosed Doubl. Tubular rivet.



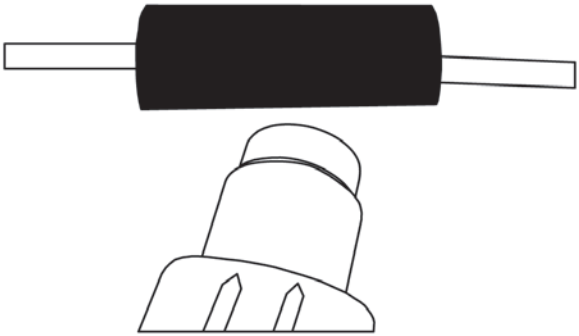
5. Place the spacer between the conductors and the screen.



6. Push the small shrinktube over the heating/return conductors and the screen and shrink it.



7. Pull the large crimp tube over the connection, making sure that the tube overlaps equally at both ends.



8. Start by heating the middle of the crimp tube so that the air is pressed out of it. Make sure that the glue is running out from both ends of the crimp tube before stopping. The entire sealing must be completely tight and water proof.



3 Warranty

A 2-year product warranty is valid for:

- accessories: DEVIcrimp™ Repair kit DEVIasphalt.

Should you, against all expectations, experience a problem with your DEVI product, you will find that Danfoss offers DEVIwarranty valid from the **date of purchase** on the following conditions: During the warranty period Danfoss shall offer a new comparable product or repair the product if the product is found to be faulty by reason of defective design, materials or workmanship. The repair or replacement.

The decision to either repair or replace will be solely at the discretion of Danfoss. Danfoss shall not be liable for any consequential or incidental damages including, but not limited to, damages to property or extra utility expenses. No extension of the warranty period following repairs undertaken is granted.

The warranty shall be valid only if the WARRANTY CERTIFICATE is completed correctly and in accordance with the instructions, the fault is submitted to the installer or the seller without undue delay and proof of purchase is provided. Please note that the WARRANTY CERTIFICATE must be filled in, stamped and signed by the authorized installer performing the installation (Installation date must be indicated). After the installation is performed, store and keep the WARRANTY CERTIFICATE and purchase documents (invoice, receipt or similar) during the whole warranty period.

DEVIwarranty shall not cover any damage caused by incorrect conditions of use, incorrect installation or if installation has been carried out by non-authorized electricians. All work will be invoiced in full if Danfoss is required to inspect or repair faults that have arisen as a result of any of the above. The DEVIwarranty shall not extend to products which have not been paid in full. Danfoss will, at all times, provide a rapid and effective response to all complaints and inquiries from our customers.

The warranty explicitly excludes all claims exceeding the above conditions.

For full warranty text visit **www.devi.com. devi.danfoss.com/en/warranty/**

WARRANTY CERTIFICATE

The DEVIwarranty is granted to:

Address _____ **Stamp**

Purchase date _____

Product _____ **Art. No.** _____

Installation Date & Signature _____ **Connection Date & Signature** _____

Danfoss A/S

Nordborgvej 81
6430 Nordborg, Syddanmark
Denmark

Danfoss A/S
DEVI • devi.com • +45 7488 2222 • EH@danfoss.com

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